

## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Allied International S.r.l.**  
**Località Vascellino**  
**29010 Nibbiano V. T. (Piacenza) – Italia**

has been approved by Lloyd's Register Quality Assurance  
to the following Quality Management System Standards:

**ISO 9001:2008**

The Quality Management System is applicable to:

**Design, manufacturing of butt welding fittings, pipes and special items to drawings, in carbon and alloy steels, austenitic stainless steels, ferritic-austenitic stainless steels, high yield steels, nickel and nickel alloys, copper-nickel alloys, titanium and titanium alloys. Sales, stockholding and finishing of butt welding fittings, flanges, pipes and piping equipment, in steel material and non ferrous material of any dimension.**

**The Quality Management System supports the requirements of Annex I, chapt. 4.3 of Pressure Equipment Directive (PED) 97/23/EC.**

Application limits of 97/23/EC directive, attachment I, chapt 4.3 requirements are detailed in the attachment bearing the same number.


This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval  
Certificate No:  
LRC 0131179/QMS/U/EN

Original Approval: 5<sup>th</sup> October 1989

Current Certificate: 5<sup>th</sup> October 2012

Certificate Expiry: 4<sup>th</sup> October 2015



Issued by: Lloyd's Register Quality Assurance Italy Srl  
on behalf of Lloyd's Register Quality Assurance Limited



001

This document is subject to the provision on the reverse  
LRQA Italy – Via Cadorna, 69 20090 Vimodrone (MI)

LRQA Ltd,- registered office 71, Fenchurch Street, London EC3M 4BS United Kingdom.

This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.

The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001

## CERTIFICATE SCHEDULE

**Allied International S.r.l.**  
**Località Vascellino**  
**29010 Nibbiano V. T. (Piacenza) – Italia**

### Locations

Allied International S.r.l.  
Località Vascellino  
29010 Nibbiano V. T. (Piacenza) – Italia

Allied International S.r.l.  
Via Emilia Pavese, 34/A  
29015 Castel S. Giovanni (Piacenza) - Italia

### Activities

Design, manufacturing of butt welding fittings, pipes and special items to drawings, in carbon and alloy steels, austenitic stainless steels, ferritic-austenitic stainless steels, high yield steels, nickel and nickel alloys, copper-nickel alloys, titanium and titanium alloys. Sales, stockholding and finishing of butt welding fittings, flanges, pipes and piping equipment, in steel material and non ferrous material of any dimension. The Quality Management System supports the requirements of Annex I, chapt. 4.3 of Pressure Equipment Directive (PED) 97/23/EC.

Sales, stockholding and finishing of butt welding fittings, flanges, pipes and piping equipment, in steel material and non ferrous material of any dimension.

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## CERTIFICATE SCHEDULE

**Allied International S.r.l.**  
**Località Vascellino**  
**29010 Nibbiano V. T. (Piacenza) – Italia**

### Locations

Raccordi Forgiati S.r.l.  
Loc. La Casetta  
29010 Nibbiano V.T. (Piacenza) - Italia

### Activities

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## ATTACHMENT

to ISO 9001:2008 certificate of approval No LRC 0131179/QMS/U/EN dated 5<sup>th</sup> October 2012, expiring on 4<sup>th</sup> October 2015 issued to:

**Allied International S.r.l.**  
**Località Vascellino**  
**29010 Nibbiano V. T. (Piacenza) – Italia**

The application of the requirements of 97/23/EC directive, attachment I, chapt 4.3 (Pressure Equipment Directive) in the quality management system is exclusively referred to the manufacturing of

Butt welding fittings, pipes and special items.

Dimensions: up to 32"

made in

Carbon and alloy steels : A/SA 234 EN 10253-1/2, EN 10216-1/2; A/SA 420 EN 10216-4;

Austenitic stainless steels : A/SA 403 EN 10253-3/4, EN 10216-5;

Ferritic-austenitic stainless steels: A/SA 815, EN 10253 3/4, EN 10216-5;

High yield steels: A/SA 860, EN 10253-1/2, EN 10216-3, MSS-SP-75;

Nickel and nickel alloys: B/SB 366;

Copper-nickel alloys: B/SB 466;

Titanium and titanium alloys: B/SB 363.

Attachment No  
LRC 0131179/QMS/U/EN Rev. 0  
Date: 5<sup>th</sup> October 2012



Lloyd's Register Quality Assurance Italy Srl

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Application limits of 97/23/EC directive, attachment I, chapt 4.3 requirements are detailed in the attachment bearing the same number.

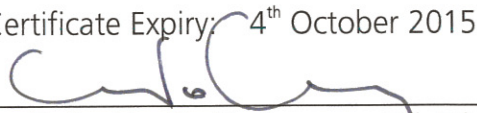
This certificate forms part of the approval identified by certificate number LRC 0131179/QMS/U/EN.

Certificate  
Approval No:  
LRC 0131179/QMS/U/EN/001

Original Approval: 5<sup>th</sup> October 1989

Current Certificate: 5<sup>th</sup> October 2012

Certificate Expiry: 4<sup>th</sup> October 2015

  
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Macro Revision 13

## ATTACHMENT

to ISO 9001:2008 certificate of approval No LRC 0131179/QMS/U/EN/001 dated 5<sup>th</sup> October 2012, expiring on 4<sup>th</sup> October 2015 issued to:

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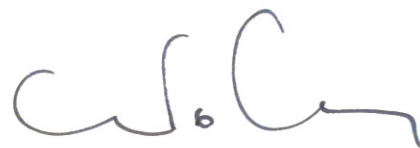
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Attachment No  
LRC 0131179/QMS/U/EN/001 Rev. 0  
Date: 5<sup>th</sup> October 2012



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## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Allied International S.r.l**  
**Via Emilia Pavese, 34/A**  
**29015 Castel S. Giovanni (Piacenza) – Italia**

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Quality Management System Standards:

**ISO 9001:2008**

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**Sales, stockholding and finishing of butt welding fittings,  
flanges, pipes and piping equipment, in steel material and  
non ferrous material of any dimension.**

This certificate forms part of the approval identified by certificate number LRC 0131179/QMS/U/EN.

Approval  
Certificate No:  
LRC 0131179/QMS/U/EN/002

Original Approval: 5<sup>th</sup> October 1989

Current Certificate: 5<sup>th</sup> October 2012

Certificate Expiry: 4<sup>th</sup> October 2015



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